

**42032X7J (HIGH VOLTAGE)
A1000 INVERTER**

| CONSTANT | VALUE | CONSTANT | VALUE |
|----------|------------------|----------|----------------|
| A1-00 | 0 | E1-07 | 3 |
| A1-01 | 2 | E1-08 | 30 / 28 Note 4 |
| A1-02 | 0 | E1-09 | 1.5 |
| A1-03 | Note 2 | E1-10 | 15 / 14 Note 4 |
| B1-01 | 0 | E2-01 | Note 1 |
| B1-02 | 1 | H1-01 | 40 |
| B1-03 | 0 | H1-02 | 41 |
| B1-17 | 1 | H1-03 | 7 |
| C1-01 | 3.5 | H1-04 | 4 |
| C1-02 | 20 | H1-05 | 3 |
| C1-03 | 120 | H1-06 | 5 |
| C1-04 | 80 | H1-07 | B |
| C2-01 | 1.0 | H2-01 | 0 |
| C2-03 | 2.5 | H3-02 | 16 |
| C6-01 | 0 | H3-06 | 0 |
| C6-02 | 3 | H3-10 | 5 |
| D1-01 | 11.5 | L1-01 | 0 |
| D1-02 | 112 | L2-01 | 2 |
| D1-03 | 10 | L3-01 | 0 |
| D1-04 | 164 | L3-02 | 200% |
| D1-05 | 17 | L3-03 | 100% |
| D1-06 | 188 | L3-04 | 0 |
| D1-08 | 17 | L3-05 | 0 |
| E1-01 | 460 / 400 Note 4 | L3-06 | 200 |
| E1-03 | F | L8-05 | 0 |
| E1-04 | 188 | L8-07 | 0 |
| E1-05 | 460 / 400 Note 4 | L8-09 | 0 |
| E1-06 | 60 | | |

Note 1: Enter Ampere rating of inverter

Note 2: 2220 is initialize - otherwise 0

Note 3: How to wire motor:

For 380 – 400V, wire motor 380V

For 415 – 480V, wire motor 480V

Note 4: Motor wired for 480V / motor wired for 380V